

## **GENERAL DESCRIPTION**

- Presstick Hardener 100 is an easily dispersible, low viscous cross linking component, designed especially for the use with PRESSTICK 346, 346HV, 346UV, 318 and 256.
- This hardener is to be incorporated slowly into the dispersion.
- Presstick Hardener 100 attributes to the dispersion its high adhesion strength and higher temperatures resistance.

## **APPLICATION**

- This hardener can be stirred directly and slowly into the PRESSTICK to achieve a smooth and homogenous dispersion.
- The mixture's pot life is up to 6 hours depends on environment temperatures and humidity.
- The mixing ratio is 3-7% to achieve better adhesion and higher heat resistance.
- The Presstick Hardener 100 increases the adhesive performance, especially its adhesion strength and temperatures resistance (higher than 100°C) after 7 days.

## **TECHNICAL DETAILS**

Solids 100% NCO Content ( DIN 53185 )	21.8 ±0.5%
Viscosity at 23°CDegrees	mPa. s 1,250± 300
Appearance	Colorless
Density at 20°C Degrees	gr/cm³ 1.15
Flash Point	218°C

This information presented here is based on the best data available and is believed to be correct. However nothing stated in this bulletin is to be taken as a warranty, expressed or implied regarding the accuracy of the information or the use of the product.









